

INERT GAS RETORT FURNACES

HCV AND PR CCH SERIES

HERMETIC SEAL REFRIGERATED BY WATER (INCONEL REFRACTORY STEEL CHAMBER)

To avoid oxidation during the process • Up to 1150°C

STANDARD FEATURES

- CE manufactured
- Maximum operating temperature: 1150°C
- 24/7 continuous work capability
- 3 heated zones with KANTHAL
- Hermetic seal
- Inconel refractory steel chamber refrigerated by water
- Built with low density ceramic bricks and ceramic fiber
- Double insulation includes air chamber
- Outer case in painted metal sheet (inox optional)
- Rear ventilation via ceramic chimney
- Works under inert atmosphere
- Thermocouple type K
- Spare parts easily replaceable by end user



FURNACE CONTROL

- Lower front / side control panel
- Solid state relay
- General safety switch
- General safety contactor
- **PAD Digital control**
 - PID parameters
 - Non-volatile memory
 - Microprocessor-based temperature controls
 - Alarm

CONTROL OPTIONS

- Ramp programmers up to 64 segments
- Optional:
 - Eurotherm EPC Series + Data logger Itools software by Ethernet
 - Eurotherm Nanodac Series +Data logger and Itools software by Ethernet according AMS2750E and 21CFR Part 11



SAFETY SHUT-OFF

- Thermocouple break shut-off
- Turns off upon door opening

ACCESSORIES

- Interchangeable temperature-uniform trays with rim
- Incoloy stainless steel tray
- Safety alarm Class II. Over-temperature protection
- Flow meter box (Gas supply system)
- O2 sensor
- Chillers
- and more, ask for our full assortment



Hobersal
Furnaces & Ovens Technology

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CHARACTERISTICS

- Reinforced construction, metal case with chrome-phosphatizing base protection and external finish with heat-resistant metal paint.
- Refractory parts engineered to resist extreme temperature changes, and specific ceramic paste types applied according to temperature and work fatigue of each part.
- Heat resistance in refractory insulation of very low thermal conductivity coefficient.
- Refractory steel chamber and door, hermetically sealed thanks to NBR sealing gasket and water-cooled
- Suitable for working in oxygen-free processes to avoid oxidation.
- Heat treatment, Automotive, Aerospace processes

BASIC ACCESSORIES

- Gas supply system: Inert atmosphere control equipment (non-reactive gases), supporting nitrogen, argon and forming gas 10%.
- O2 sensor: Oxygen sensor, sensor and controller set capable of measuring the oxygen inside, a green light turns on when it is below 100ppm.
- Chiller: Cooling equipment to protect the furnace sealing gasket

SPECIFICATIONS

Fully customized solutions by request
We reserve the right to change technical specifications

Reference	Inner dimensions mm			Outer dimensions mm			Volume Liters	Power Kw	Voltage V	Maximum Temperature ° C	Maximum Temperature ° C on work limited	Maximum Temperature Continuous	Net Weight Kgr	Termo- couple	Control Type	Heating Elements
	H	W	D	H	W	D										
12PR300	100	150	250	650	480	650	4	5,5	220 III 380 III	1200	1150	1100	150	K	P0104 Digital	Wire Khantal
12PR400	150	200	350	750	600	900	11	8,8	220 III 380 III	1200	1150	1100	180	K	P0104 Digital	Wire Khantal
12PR450	200	250	400	700	650	850	20	15	220 III 380 III	1200	1150	1100	220	K	P0104 Digital	Wire Khantal
12PR500	250	300	350	750	700	800	27	15	220 III 380 III	1200	1150	1100	280	K	P0104 Digital	Wire Khantal
HCV56	300	350	350	700	750	850	37	12	380 III	1200	1150	1100	400	K	P0104 Digital	Wire Khantal
HCV 64	350	350	350	2100	1100	1000	45	16	380 III	1200	1150	1100	500	K	P0104 Digital	Wire Khantal
HCV 125	450	450	450	2000	1100	1200	91	18	380 III	1200	1150	1100	600	K	P0104 Digital	Wire Khantal
HCV 216	550	550	550	2150	1200	1300	166	30	380 III	1200	1150	1100	650	K	P0104 Digital	Wire Khantal
HCV 290	550	650	650	2100	1300	1450	232	25-30	380 III	1200	1150	1100	700	K	P0104 Digital	Wire Khantal

External dimensions vary when furnace is equipped with additional equipment. Dimensions on request